

**DRUG DELIVERY COMPOSITION FOR THE
NASAL ADMINISTRATION OF ANTIVIRAL AGENTS**

The present invention relates to compositions for nasal administration and,
5 more particularly, to compositions for nasal administration of the antiviral
agent known as Intercellular Adhesion Molecule 1 (ICAM-1).

Viral infections affecting the nasal cavity such as influenza and rhinoviral
infections can be not only unpleasant disease conditions in normal
10 individuals, but in certain "at risk" groups represent a serious threat to
health.

A variety of agents are now available that can be considered as a possible
mode of treatment. These include low molecular weight antiviral agents
15 such as Enviroxine, Pirodavir as well as antiviral proteins such as
interferon-alpha and sialidase inhibitors (see for example Von Itzstein *et al.* Nature. 363 418, 1993). More recently it has been shown that
rhinoviruses attach to tissue via a specific adhesion process and
consequently the binding of virus can be prevented using a cell adhesion
20 molecule such as ICAM-1 or its fragments. (Martin *et al.*, A soluble
form of intercellular adhesion molecule-1 inhibits rhinovirus infection,
Nature 344, 1990, 70-72).

While such antiviral materials can be shown to be effective *in vitro* using
25 appropriate tests on virus inhibition or binding blockage, it is found that
such systems are not effective *in vivo* for example using the nasal route of
administration or have to be given in high and frequent doses that can
given rise to toxic effects (Hayden *et al.* New Eng. J. Med. 314 71
(1986)) or could be disadvantageous on cost grounds. (Al-Nakib, W. *et*
30 *al.* Antimicrobial Agents and Chemotherapy 33, 522 (1989)).

Therefore, it would be a significant advantage if it was found possible to increase the effectiveness of antiviral compounds in the nasal cavity. Various nasal delivery systems have previously been described. The nasal administration of starch microspheres has been described by Illum in 5 various patents or patent applications. In US 4847091 she described how the low molecular weight drug, sodium cromoglycate, could be complexed to the surface of DEAE-dextran microspheres in order to increase residence time in the nose. PCT/GB88/00836, PCT/GB90/101676 describe how microspheres can be used to increase the systemic uptake of 10 poorly transported molecules such as peptides and proteins.

The use of Chitosan as a bioadhesive material to improve the absorption of polar drugs from the nasal cavity and across other mucosal surfaces has been described by Illum in Topics in Pharmaceutical Science 1991. 15 Editors: Crommellin D.J.A. and Midha, K.K., Stuttgart, Medpharm., 1992. p 71 and in PCT/GB90/00291. Chitosan systems for local application have been described by Partain (US 4946870). He described systems that formed substantive films in contact with topical surfaces. The various examples provided by Partain are intended for application as 20 lotions to the skin. Intranasal administration is mentioned in US 4946870 but no examples of systems that are not film forming in the nasal cavity are declared. It is also noted that in order to form coherent and substantive films the Partain examples contain high quantities of volatile material such as ethanol. This method would be precluded in the nasal 25 application of such systems.

The use of gellan gum as an in-situ gelling material has been described in AUS 86.63189. with reference to ophthalmic applications. The drugs which could be administered by means of the ophthalmic composition 30 according to the invention included antiviral agents such as acyclovir,

adenosine, arabinoside, interferon and interferon inducing agents. The pharmaceutical uses of gellan gums and their rheological properties have been described by Deasy *et al.* Int. J. Pharm. 73 117 (1991) and Kublik and Muller, Eu. J. Pharm. Biopharm 39 192 (1993) and Sanzgiri *et al.* J. Control. Rel. 26 195 (1993).

We have now found that the effectiveness of the antiviral agent ICAM-1 in the nasal cavity can be greatly increased by administration with a bioadhesive material.

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The present invention therefore provides a drug delivery composition for nasal administration comprising ICAM-1 and a bioadhesive material.

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We use the term "bioadhesive" to include a material that adheres to the nasal mucosa by chemical or physical binding such as Van der Waals interaction, ionic interaction, hydrogen bonding or by polymer chain entanglement. The adhesion may taken place to the epithelial (cellular) surface or to the mucus overlying that surface.

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Rhinoviruses belong to the picornavirus family and cause about 50% of common colds. Most rhinoviruses share a common receptor on human cells. The glycoprotein inter cellular adhesion molecule-1 (ICAM-1) has recently been identified as the cellular receptor for the subgroup of rhinoviruses known as the major group. ICAM-1 is expressed on cells of multiple lineages at sites of inflammation. ICAM-1 is glycosylated protein with a molecular weight of 85-90 kD, the protein portion having a molecular weight of 45-50 kD.

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In a first embodiment of the invention, the bioadhesive material is chitosan, preferably as a solution. The chitosan solution may be made in

water or any suitable pharmaceutically acceptable buffer system. Phosphate or lactate buffers are especially preferred.

The concentration of chitosan in the solution is preferably in the range
5 0.01 to 50% w/v, more preferably 0.1 to 30%, more preferably 0.1% to
15% and most preferably 0.2% to 2.0%.

Chitosan is deacetylated chitin, or poly-N-acetyl-D-glucosamine. It is available from Protan Laboratories Inc, Redmond, Washington 98052 and,
10 depending on the grade selected, can be soluble in water up to pH 6.0. A 1% solution of non-water soluble chitosan (Sea Cure) may be made by making a slurry (eg. 2g/100ml) in water and adding an equal volume of organic acid (eg 100ml of 2% acetic acid) and stirring vigorously for one hour. Water-soluble chitosan (see Cure⁺) may dissolve without organic
15 or inorganic acids being present.

Chitosan has previously been used to precipitate proteinaceous material, to make surgical sutures and as an immunostimulant. It has also been employed previously in oral drug formulations in order to improve the
20 dissolution of poorly soluble drugs (Sawayanagi *et al*, Chem. Pharm. Bull., 31, 2062-2068 (1983)) or for the sustained release of drugs (Nagai *et al*, Proc. Jt. US- Jpn. Semin. Adv. Chitin, Chitosan, Relat. Enzymes, 21-39. Zikakis J.P. (ed), Academic Press. Orlando (1984)) by a process of slow erosion from a hydrated compressed matrix.

25 The chitosan formulation may also contain a preservative such as benzalkonium chloride. The ICAM-1 is preferably mixed with the chitosan solution in concentrations in the range of 0.01% to 20% w/v, preferably 0.1% to 10% w/v, and more preferably 0.2% to 5% w/v. The
30 Chitosan formulation can be administered using a conventional nasal spray

device familiar to those skilled in the art.

In a second embodiment of the invention, the bioadhesive material is a plurality of microspheres.

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The microsphere can be prepared from a suitable material such as starch, starch derivatives, amylodextrin, amylopectin and cross-linked variants thereof, gelatin, albumin, alginate, gellan, hyaluronic acid, chitosan, dextran and dextran derivatives. The microspheres may also comprise 10 ion-exchange materials. By the term "derivatives" we particularly mean esters and ethers of the parent compound that can be unfunctionalised or functionalised to contain, for example, ionic groupings.

Suitable starch derivatives include hydroxyethyl starch, hydroxypropyl 15 starch, carboxymethyl starch, cationic starch, acetylated starch, phosphorylated starch, succinate derivatives or starch and grafted starches. Such starch derivatives are well known and described in the art (for example Modified Starches: Properties and Uses, O.B. Wurzburg, CRC Press Boca Raton (1986)).

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Suitable dextran derivatives include diethylaminoethyl-dextran (DEAE-dextran), dextran sulphate, dextran methyl-benzylamide sulphonates, dextran methyl-benzylamide carboxylates, carboxymethyl dextran, diphosphonate dextran, dextran hydrazide, palmitoyldextran and dextran 25 phosphate. These microspheres can be prepared by emulsification procedures or by spray drying. Both are established procedures in pharmaceutical formulation and are familiar to those skilled in the art. The microspheres are preferably of a size from 1 to 200 micron, more preferably 10-100 microns, and most preferably 40-60 μm . Substantially 30 uniform, solid microspheres are preferred.

The drug-microsphere formulations are prepared as a freeze-dried or spray dried powder system or a physical mixture. The microspheres can be administered by a nasal insufflator or a device that would be normally used for deposition of powders into the lungs but suitably modified for 5 nasal administration. Examples include the Ventolin inhaler (from Glaxo) and the Dura Dry Powder Device (US Patent 5327883). Bespak device (WO935950).

The bioadhesive microspheres have the property of swelling in water. 10 This swelling nature leads to a preferential binding to the mucosal surface of the nose thereby leading to improved retention. The degree of swelling should be such that the particle increases its diameter (as measured by a suitable technique such as the light microscope, laser diffractometer) when immersed in water by a factor of at least 1.2 times. The preferable 15 increase in diameter is 1.5 times or greater.

The formulation can either be prepared by freeze drying from a suspension of the microspheres in drug solution or by mechanically mixing the freeze dried, spray dried or dried microspheres with the drug in a 20 powder form. The drug can be sorbed into or onto the microspheres after their preparation. Alternatively the drug can also be incorporated into the microspheres during their production. The technique of spray drying or an emulsification technique or other techniques known to the person skilled in the art can be used to produce microspheres of the desired size 25 that contain the drug. The conditions or preparation are selected by the person skilled in the art to provide particles that have the necessary integrity and also to maintain the biological activity of the drug. Preparation of these microsphere systems is well described in the pharmaceutical literature (see for example Davis *et al*, (Eds), 30 "Microspheres and Drug Therapy", Elsevier Biomedical Press, 1984).

Emulsion and phase separation methods are both suitable. For example, albumin microspheres may be made using the water-in-oil emulsification method where a dispersion of albumin is produced in a suitable oil by homogenization techniques or stirring techniques, with the addition if necessary of small amounts of an appropriate surface active agent.

Emulsification techniques are also used to produce starch microspheres as described in GB 1 518 121 and EP 223 303 as well as for the preparation of microspheres of gelatin. Proteinaceous microspheres may also be prepared by coacervation methods such as simple or complex coacervation or by phase separation techniques using an appropriate solvent or electrolyte solution. Full details of the methods of preparing these systems can be obtained from standard text books (see for example Florence and Attwood, Physicochemical Principles of Pharmacy 2nd Ed., MacMillan Press, 1988, Chapter 8).

The microspheres can be hardened by well known cross-linking procedures such as heat treatment or by chemical cross-linking agents. Suitable agents include dialdehydes, including glyoxal, malondialdehyde, succinaldehyde, adipaldehyde, glutaraldehyde and phthalaldehyde, diketones such as butadione, epichlorohydrin, polyphosphate and borate. Dialdehydes are used to cross-link proteins such as albumin by interaction with amino groups and diketones form schiff bases with amino groups. Epichlorohydrin activates compounds with nucleophiles such as amino or hydroxyl to an epoxide derivative.

For example, microspheres were made as follows:

Starch Microspheres

15ml of 5% starch solution (pH=7) was kept at a constant temperature of 70°C and stirred (500 rpm) while a 30% solution of PEG was added 5 (about 7ml) until phase separation had occurred. The system was then stirred for a further 15 min, before it was cooled on ice during constant stirring. The microspheres were then isolated by filtration and freeze dried. With a stirring speed of 500 rpm, particles with a mean size of 33 $\mu\text{m} \pm 10 \mu\text{m}$ were produced.

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Gelatine Microspheres

30 ml of 10% bovine gelatin (pH=8.5) was kept at a constant temperature of 50°C and stirred (500 rpm) while a 30% solution of PEG was added 15 (about 20 ml) until the coacervation region was reached. To control this step, a nephelometer can be used. The mixture was cooled on ice during constant stirring. The microspheres were isolated by filtration and freeze dried.

20 With a stirring speed of 500 rpm, particles with a mean size of 60 $\mu\text{m} \pm 10 \mu\text{m}$ were produced.

The content of ICAM-1 in the microsphere formulation is preferably in the range 0.1% to 50% w/w, more preferably 0.5% to 25% and most 25 preferably 1% to 20% w/w.

In a third embodiment of the invention the bioadhesive material may be a liquid formulation comprising a polymeric material.

30 The polymeric material should provide a viscous solution to aid retention

in the nasal cavity. Preferably, the polymeric material will gel when in contact with the nasal mucosa either due to the rise in temperature, the presence of specific cations or change in pH.

5 Suitable polymeric materials include gellan gum, welan, rhamsan, alginate, carboxymethylcellulose, sodium alginate, xanthan, agar, guar derivatives such as carboxymethyl guar gum, carageenan, dextran sulphate, keratan, dermatan, pectin. Polysaccharides and derivatives are particularly suitable ("Polysaccharides and derivatives" edited by R C
10 Whistler and J N BeMiller (3rd Ed.) Academic Press, San Diego 1993).

A preferred material is gellan gum, which is the deacetylated form of the extracellular polysaccharide from *Pseudomonas elodae*. Native/high-acyl gellan is composed of a linear sequence of tetra-saccharide repeating units
15 containing D-glucuronopyranosyl, D-glucopyranosyl and L-rhamnopyranosyl units and acyl groups.

Another preferred material is alginate. Alginate is composed of two building blocks of monomeric units namely β -D-mannuronopyranosyl and
20 α -guluronopyranosyl units. The ratio of D-mannuronic acid and L-guluronic acid components and their sequence predetermines the properties observed for alginates extracted from different seaweed sources.

Welan is produced by an *Alcaligenes* species. Welan has the same basic
25 repeating unit as gellan but with a single glycosyl sidechain substituent. The side unit can be either an α -L-rhamnopyranosyl or an α -L-mannopyranosyl unit linked (1 \rightarrow 3) to the 4-O-substituted β -D-glucopyranosyl unit in the backbone.

30 Rhamsan is produced by an *Alcaligenes* species. Rhamsan has the same

repeating backbone unit as that of gellan but with a disaccharide side chain on O-6 of the 3-O-substituted β -D-glucopyranosyl unit. The side chain is a β -D-glucopyranosyl-(1-6)- α -D-glucopyranosyl unit.

5 Xanthan is produced by a number of *Xanthomonas* strains. The polymer backbone, made up of (1 \rightarrow 4)-linked β -D-glucopyranosyl units is identical to that of cellulose. To alternate D-glucosyl units at the O-3 position, a trisaccharide side chain containing a D-glucuronosyl unit between two D-mannosyl units is attached. The terminal β -D-mannopyranosyl unit is
10 glycosidically linked to the O-4 position of the β -D-glucopyranosyluronic acid unit, which in turn is glycosidically linked to the O-2 position of an α -D-mannopyranosyl unit.

15 Carrageenan is a group of linear galactan polysaccharides extracted from red seaweeds of the Gigartinaceae, Hypnaceae, Solieriaceae, Phyllophoraceae and Furcellariaceae families that have an oster sulfate content of 15-40% and contain alternatively (1 \rightarrow 3)- α -D- and (1 \rightarrow 4)- α -D-glycosidic linkages.

20 Agar is a hydrophilic colloid extracted from certain marine algae of the class Rhodophyceae where it occurs as a structural carbohydrate in the cell walls (see also Kang and Pettitt: Xanthan, Gellan, Welan and Rhamsan in Industrial gums by Whistler and BeMiller (Eds), Academic Press Inc. London, 1993).

25 Mixtures of gellan with other polymers such as alginate can be used, gelling of the mixture being caused by the gellan gum. Other combinations of gums can also be used, particularly where the combination gives a synergistic effect, for example in terms of gelation properties. An example is xanthan - locust bean gum combinations.

The advantage of gellan over other materials is that it can be administered as a fluid system but in the nasal cavity the system will gel, thereby providing a bioadhesive effect and holding the drug at the absorptive surface for an extended period of time.

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The grade of gellan gum can be Gelrite or Kelcogel from Kelco Int, Ltd. or other similar grades from other manufacturers. The gellan can be prepared at a concentration of 0.1 w/v to 15% but a preferred range of concentrations is 0.2% to 1%.

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For some of the polymer materials monovalent or divalent cations must be present in the composition for gelling to occur. Such polymer materials include gellan gum, welan, rhamsan and alginate.

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Suitable cations include sodium, potassium, magnesium and calcium. The ionic concentration is chosen according to the degree of gelling required, and allowing for the effect that the ionised drug present may have on gelling. At a 0.2% gum concentration, the divalent ions, calcium and magnesium give maximum gel hardness and modulus at molar concentrations approximately one fortieth (1/40) of those required with the monovalent ions, sodium and potassium. A finite concentration of each cation is required to induce gelation. For the nasal formulations of the invention the ionic strength is kept sufficiently low to obtain a low viscosity formulation but sufficiently high to ensure gelation once administration into the nasal cavity where gelation will take place due to the presence of cations in the nasal liquid. The ionic strength for a 0.5% gellan gum can be in the range of 0.1mM - 50mM for monovalent cations with the preferred range being 1mM - 5mM and 0.1mM - 5mM for divalent cations with the preferred range being 0.15mM - 1mM. For higher concentrations of gellan gum the ionic strengths should be lowered

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accordingly.

In a liquid formulation, the polymeric material will typically be provided in a concentration of from 0.01% to 20%, preferably 0.05-10%, more 5 preferably 0.1% - 5%. The compositions of the invention can also contain any other pharmacologically acceptable, non-toxic ingredients such as preservatives, antioxidants, flavourings, etc. Benzalkonium chloride may be used as a preservative. The ICAM-1 is used in concentrations in the formulation in the range of 0.01% to 20% w/v, more preferably 0.1% to 10 10% w/v and most preferably 0.2% to 5% w/v.

The liquid formulations are administered using well-known nasal spray devices. If the formulations are freeze-dried, they can be administered using a nasal insufflator, as for the microsphere preparations.

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It has been found that by administering ICAM-1 to the nasal cavity with the bioadhesive material according to the invention, the effectiveness of the ICAM-1 in the nasal cavity is greatly increased. It is thought that this is due to the delay in mucociliary clearance of the ICAM-1 from the nasal 20 cavity which is caused by the bioadhesive material, and also the controlled release of the ICAM-1 from the bioadhesive material.

Preferred embodiments of the invention will now be illustrated in more detail by way of the following examples.

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Example 1

30 Into a 20ml volumetric flask weighed 100 mg of chitosan glutamate (Sea Cure +210). 5ml of water was added to the chitosan which was left to stir overnight.

5 Into a beaker was weighed 1.36g of potassium dihydrogen phosphate and 2.80g of sodium chloride. The salts were dissolved in 80ml of water, the solution adjusted to pH 5.7 using 2N NaOH solution and then made to 100ml with water. When the chitosan had dissolved, 5ml of the phosphate buffer solution was added.

A formulation containing 10mg/ml ICAM and 5ml/ml chitosan was prepared by diluting the solution of chitosan in phosphate buffer 1:1 with 20mg/ml ICAM solution.

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Example 2

15 Into a 3ml glass vial was weighed 10mg of gellan gum (Keleogel, Kelco Inc). To the glass vial was added 1.8ml of 11mg/ml ICAM solution, 0.05ml of 4mg/ml benzalkonium chloride solution and 0.15ml of water.

A small magnetic stirrer bar was added to the vial, and the contents stirred at room temperature for 24 hours to disperse the gellan gum.

20 Example 3

Into a 250ml conical flask were weighed 500mg of "Eldexomer" starch microspheres obtained from Perstorp, Sweden.

25 To the conical flask containing the microspheres was added 31ml of water and 1.6ml of 12.5mg/ml ICAM solution.

The flask contents were gently mixed and then left to stand for 30 minutes.

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The contents of the conical flask were frozen by immersing the flask into liquid nitrogen. The flask was swirled during freezing to obtain a homogeneous mixture.

- 5 The flask was transferred to a freeze drier and the contents lyophilised for 24 hours. The resulting product was a free flowing powder containing 1mg of ICAM/21mg of formulation.

Example 4

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Into a 10ml volumetric flask was weighed 1.0g of gelatin which was dissolved in 5ml of water by warming to 35-40°C.

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To the gelatin solution was added 1.8ml of 22mg/ml ICAM solution. The flask contents were made to volume with water.

Into a beaker was measured 90mg of 1% of 1% w/v Span 80 in soya oil. The beaker contents were warmed to 35-40°C on a hot-plate.

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The warmed Span/soya oil mixture was removed from the hot-plate and was stirred at 1000 rpm using an overhead stirrer.

The 10ml of ICAM/gelatin mixture was added to the stirring oil and stirred at 1000 rpm for 2 minutes.

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While stirring continued, the beaker containing the emulsion was cooled to 15°C by surrounding in ice. Dropwise, 100ml of acetone was added to the cooled, stirred emulsion.

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The gelatin-ICAM microspheres were recovered by centrifugation, washed

with acetone and left to dry at room temperature.

The result was a free-flowing powder containing 1mg of ICAM/26mg of formulation. The mean diameter of the microspheres was measured, using 5 laser diffraction, to be 50 μ m.

Example 5

500mg of medium viscosity chitosan glutamate was dissolved in 50ml of 10 water. 26mg of ICAM was dissolved in the chitosan solution. The chitosan/ICAM solution was spray-dried using a Lab-Plant SD-04 spray-dryer (Lab-Plant, Huddersfield, UK). The drying temperature was set at 100°C. Microspheres of approximately 5 μ m diameter was formed.

15 **Example 6**

1000mg of gelatin was dissolved in 50ml of water at 40°C. 52mg of ICAM was dissolved in the gelatin solution. The chitosan/ICAM solution was spray-dried using a Lab-Plant SD-04 spray-dryer (Lab-Plant. 20 Huddersfield, UK). The drying temperature was set at 100°C. Microspheres of approximate 5 μ m size were formed.

Example 7

25 An aqueous solution was prepared containing 2.1mg/ml ICAM, 1.4mg/ml Mannitol and 0.7mg/ml PBS. The solution was spray-dried at 100°C to form microparticles of approximately 5 μ m size. 10mg of spray dried ICAM and 100mg of Eldexomer starch microspheres were weighed into a bottle and placed on to a roller mixer for 30 minutes. The resulting 30 formulation consisted of starch microspheres coated with particles of

spray-dried ICAM.

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